

Declaration of Performance

DOP/BP/SC-Box Culverts



Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way
Northampton, NN4 5EA

BS EN 14844:2006 + A2:2011

13

PRECAST PRODUCTS

Reinforced precast product – Box Culverts

| Essential Characteristics | Performance |
|--|--|
| Concrete Compressive Strength | C45/55 (N/mm ²) |
| Grade B500A: Ultimate tensile strength | 525 (N/mm ²) |
| Grade B500B: Ultimate tensile strength | 540 (N/mm ²) |
| Grade B500C: Ultimate tensile strength | 575 (N/mm ²) minimum |
| Grade B500C: Ultimate tensile strength | 675 (N/mm ²) maximum |
| Tensile Yield Strength (All grades) | 500 (N/mm ²) |
| For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification | Design Drawings and Specification Related to Client Requirements |
| Dangerous Substances | NPD |

The performance of the product identified above is in conformity with the declared values, when installed in accordance with the manufacturer's instructions and general purpose or lightweight mortars.

- Unique identification code of the product type.
Precast Concrete product – Box Culverts
- Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): Precast Concrete product – Box Culverts
- Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer: Construction of civil engineering works, including the creation of voids below ground for conveyance and storage of materials.
- Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):
Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way,
Northampton, NN4 5EA
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+

1333-CPR-00198

6. Declared Performance

| Essential Characteristics | Performance | Harmonised Technical Specification |
|--|--|------------------------------------|
| Concrete Compressive Strength | C45/55 (N/mm ²) | BS EN 14844:2006 + A2:2011 |
| Grade B500A: Ultimate tensile strength | 525 (N/mm ²) | |
| Grade B500B: Ultimate tensile strength | 540 (N/mm ²) | |
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| Tensile Yield Strength (All grades) | 500 (N/mm ²) | |
| For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification | Design Drawings and Specification Related to Client Requirements | BS EN 14844:2006 + A2:2011 |
| Dangerous Substances | NPD | |

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Matthew Clay,
Managing Director

Date: 8th February 2018

See Also Declaration of Performance DOP/BP/SC-Box Culverts

Declaration of Performance

DOP/BP/SW-Box Culverts



Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way
Northampton, NN4 5EA

BS EN 14844:2006 + A2:2011

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PRECAST PRODUCTS

Reinforced precast product – Box Culverts

| Essential Characteristics | Performance |
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| Tensile Yield Strength (All grades) | 500 (N/mm ²) |
| For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification | Design Drawings and Specification Related to Client Requirements |
| Dangerous Substances | NPD |

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Forterra Building Products Limited
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Northampton, NN4 5EA
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+

1333-CPR-00222

6. Declared Performance

| Essential Characteristics | Performance | Harmonised Technical Specification |
|--|--|------------------------------------|
| Concrete Compressive Strength | C45/55 (N/mm ²) | BS EN 14844:2006 + A2:2011 |
| Grade B500A: Ultimate tensile strength | 525 (N/mm ²) | |
| Grade B500B: Ultimate tensile strength | 540 (N/mm ²) | |
| Grade B500C: Ultimate tensile strength | 575 (N/mm ²) minimum | |
| Grade B500C: Ultimate tensile strength | 675 (N/mm ²) maximum | |
| Tensile Yield Strength (All grades) | 500 (N/mm ²) | |
| For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification | Design Drawings and Specification Related to Client Requirements | BS EN 14844:2006 + A2:2011 |
| Dangerous Substances | NPD | |

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6.

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